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Authorised and notified according to Article 10 of the Council Directive of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products (89/106/EEC)

DIBt

Mitglied der EOTA
Member of EOTA

European Technical Approval ETA-08/0061

English translation prepared by DIBt - Original version in German language

Handelsbezeichnung *Trade name*	Injektionssystem fischer FIS VT *Injection System fischer FIS VT*
Zulassungsinhaber *Holder of approval*	fischerwerke GmbH & Co. KG Otto-Hahn-Straße 15 79211 Denzlingen DEUTSCHLAND
Zulassungsgegenstand und Verwendungszweck *Generic type and use of construction product*	Verbunddübel in den Größen M8 bis M30 zur Verankerung im ungerissenen Beton *Bonded anchor in the sizes of M8 to M30 for use in non-cracked concrete*
Geltungsdauer: vom *Validity: from*	21 April 2008
bis *to*	21 April 2013
Herstellwerk *Manufacturing plant*	fischerwerke

Diese Zulassung umfasst *This Approval contains*	21 Seiten einschließlich 13 Anhänge *21 pages including 13 annexes*

I LEGAL BASES AND GENERAL CONDITIONS

1 This European technical approval is issued by Deutsches Institut für Bautechnik in accordance with:

- Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products[1], modified by Council Directive 93/68/EEC[2] and Regulation (EC) N° 1882/2003 of the European Parliament and of the Council[3];
- Gesetz über das In-Verkehr-Bringen von und den freien Warenverkehr mit Bauprodukten zur Umsetzung der Richtlinie 89/106/EWG des Rates vom 21. Dezember 1988 zur Angleichung der Rechts- und Verwaltungsvorschriften der Mitgliedstaaten über Bauprodukte und anderer Rechtsakte der Europäischen Gemeinschaften (Bauproduktengesetz - BauPG) vom 28. April 1998[4], zuletzt geändert durch Gesetz vom 06.01.2004[5];
- Common Procedural Rules for Requesting, Preparing and the Granting of European technical approvals set out in the Annex to Commission Decision 94/23/EC[6];
- Guideline for European technical approval of "Metal anchors for use in concrete - Part 5: Bonded anchors", ETAG 001-05.

2 Deutsches Institut für Bautechnik is authorized to check whether the provisions of this European technical approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to the European technical approval and for their fitness for the intended use remains with the holder of the European technical approval.

3 This European technical approval is not to be transferred to manufacturers or agents of manufacturers other than those indicated on page 1, or manufacturing plants other than those indicated on page 1 of this European technical approval.

4 This European technical approval may be withdrawn by Deutsches Institut für Bautechnik, in particular pursuant to information by the Commission according to Article 5(1) of Council Directive 89/106/EEC.

5 Reproduction of this European technical approval including transmission by electronic means shall be in full. However, partial reproduction can be made with the written consent of Deutsches Institut für Bautechnik. In this case partial reproduction has to be designated as such. Texts and drawings of advertising brochures shall not contradict or misuse the European technical approval.

6 The European technical approval is issued by the approval body in its official language. This version corresponds fully to the version circulated within EOTA. Translations into other languages have to be designated as such.

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1 Official Journal of the European Communities L 40, 11.02.1989, p. 12
2 Official Journal of the European Communities L 220, 30.08.1993, p. 1
3 Official Journal of the European Union L 284, 31.10.2003, p. 25
4 Bundesgesetzblatt I, p. 812
5 Bundesgesetzblatt I, p.2, 15
6 Official Journal of the European Communities L 17, 20.01.1994, p. 34

II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

1 Definition of the product and intended use

1.1 Definition of the construction product

The Injection system fischer FIS VT is a bonded anchor (injection type) consisting of a mortar cartridge with fischer injection mortar FIS VT and a steel element. The steel element is a fischer-anchor rod with hexagon nut and washer and an additional element for in-place anchorage in the range of M8 to M30 or an internal threaded anchor RG MI in the range of M8 to M20. The steel elements are made of galvanised or stainless steel.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between steel element, injection mortar and concrete.

An illustration of the product and intended use is given in Annex 1.

1.2 Intended use

The anchor is intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 of Council Directive 89/106 EEC shall be fulfilled and failure of anchorages made with these products would cause risk to human life and/or lead to considerable economic consequences. Safety in case of fire (Essential Requirement 2) is not covered in this European technical approval. The anchor is to be used only for anchorages subject to static or quasi-static loading in reinforced or unreinforced normal weight concrete of strength classes C20/25 at minimum and C50/60 at most according to EN 206:2000-12.

The anchor may be used in non-cracked concrete only.

The anchor may be installed in dry or wet concrete. The internal threaded anchor RG MI and the fischer-anchor rod in the range of M12 to M30 may be installed in flooded holes excepting sea water.

The anchor may be used in the following service temperature ranges:

Temperature range I:	-40 °C to +80 °C	(max long term temperature +50 °C and max short term temperature +80 °C)
Temperature range II:	-40 °C to +120 °C	(max long term temperature +72 °C and max short term temperature +120 °C)

Elements made of galvanised steel:

The element made of galvanised steel may only be used in structures subject to dry internal conditions.

Elements made of stainless steel 1.4401 or 1.4571 (marking "A4"):

The element made of stainless steel may be used in structures subject to dry internal conditions and also in structures subject to external atmospheric exposure (including industrial and marine environment), or exposure in permanently damp internal conditions, if no particular aggressive conditions exist. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Elements made of stainless steel 1.4529 (marking "C"):

The element made of high corrosion resistant steel 1.4529 may be used in structures subject to dry internal conditions and also in structures subject to external atmospheric exposure, in permanently damp internal conditions or in other particular aggressive conditions. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

The provisions made in this European technical approval are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

2 Characteristics of the product and methods of verification

2.1 Characteristics of product

The anchor corresponds to the drawings and provisions given in Annexes 1 to 3. The characteristic material values, dimensions and tolerances of the anchor not indicated in Annexes 1 to 3 shall correspond to the respective values laid down in the technical documentation[7] of this European technical approval.

The characteristic anchor values for the design of anchorages are given in Annexes 6 to 13.

Each fischer-anchor rod is marked with the identifying mark of the producer and property class in accordance with Annex 2. Each fischer-anchor rod made of stainless steel 1.4401 or 1.4571 is marked with the additional letter "A4" and each fischer-anchor rod made of stainless steel 1.4529 is marked with the additional letter "C".

Each internal threaded anchor RG MI is marked with the marking of steel grade and length in accordance with Annex 2. Each internal threaded anchor RG MI made of stainless steel 1.4401 or 1.4571 is marked with the additional letter "A4". Each internal threaded anchor RG MI made of stainless steel 1.4529 is marked with the additional letter "C".

Each mortar cartridge is marked with the identifying mark of the producer and with the trade name in accordance with Annex 1.

The two components of the fischer injection mortar FIS VT are delivered in unmixed condition in shuttle cartridges of 345 ml, 360 ml or 950 ml according to Annex 1 or in coaxial cartridges of 100 ml, 150 ml, 380 ml or 400 ml.

2.2 Methods of verification

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 has been made in accordance with the "Guideline for European technical approval of Metal Anchors for Use in Concrete", Part 1 "Anchors in general" and Part 5 "Bonded anchors" on the basis of Option 7.

In addition to the specific clauses relating to dangerous substances contained in this European technical approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

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7 The technical documentation of this European technical approval is deposited at the Deutsches Institut für Bautechnik and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure, is handed over to the approved bodies.

3 Evaluation and attestation of conformity and CE marking

3.1 System of attestation of conformity

According to the Decision 96/582/EG of the European Commission[8] system 2(i) (referred to as System 1) of the attestation of conformity applies.

This system of attestation of conformity is defined as follows:

System 1: Certification of the conformity of the product by an approved certification body on the basis of:

(a) Tasks for the manufacturer:
  (1) factory production control;
  (2) further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan;

(b) Tasks for the approved body:
  (3) initial type–testing of the product;
  (4) initial inspection of factory and of factory production control;
  (5) continuous surveillance, assessment and approval of factory production control.

Note: Approved bodies are also referred to as "notified bodies".

3.2 Responsibilities

3.2.1 Tasks for the manufacturer

3.2.1.1 Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the product is in conformity with this European technical approval.

The manufacturer may only use initial/raw/constituent materials stated in the technical documentation of this European technical approval.

The factory production control shall be in accordance with the control plan of December 2007 which is part of the technical documentation of this European technical approval. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited with Deutsches Institut für Bautechnik.[9]

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

3.2.1.2 Other tasks for the manufacturer

The manufacturer shall, on the basis of a contract, involve a body which is approved for the tasks referred to in section 3.1 in the field of anchors in order to undertake the actions laid down in section 3.2.2 For this purpose, the control plan referred to in sections 3.2.1.1 and 3.2.2 shall be handed over by the manufacturer to the approved body involved.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of this European technical approval.

3.2.2 Tasks for the approved bodies

The approved body shall perform the

- initial type-testing of the product,
- initial inspection of factory and of factory production control,
- continuous surveillance, assessment and approval of factory production control

in accordance with the provisions laid down in the control plan.

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8 Official Journal of the European Communities L 254 of 08.10.1996

9 The control plan is a confidential part of the European technical approval and only handed over to the approved body involved in the procedure of attestation of conformity. See section 3.2.2.

The approved body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The approved certification body involved by the manufacturer shall issue an EC certificate of conformity of the product stating the conformity with the provisions of this European technical approval.

In cases where the provisions of the European technical approval and its control plan are no longer fulfilled the certification body shall withdraw the certificate of conformity and inform Deutsches Institut für Bautechnik without delay.

3.3 CE marking

The CE marking shall be affixed on each packaging of the anchor. The letters "CE" shall be followed by the identification number of the approved certification body, where relevant, and be accompanied by the following additional information:

- the name and address of the producer (legal entity responsible for the manufacture),
- the last two digits of the year in which the CE marking was affixed,
- the number of the EC certificate of conformity for the product,
- the number of the European technical approval,
- the number of the guideline for European technical approval
- use category (ETAG 001-1, Option 7)
- size

4 Assumptions under which the fitness of the product for the intended use was favourably assessed

4.1 Manufacturing

The European technical approval is issued for the product on the basis of agreed data/information, deposited with Deutsches Institut für Bautechnik, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to Deutsches Institut für Bautechnik before the changes are introduced. Deutsches Institut für Bautechnik will decide whether or not such changes affect the approval and consequently the validity of the CE marking on the basis of the approval and if so whether further assessment or alterations to the approval shall be necessary.

4.2 Installation

4.2.1 Design of anchorages

The fitness of the anchor for the intended use is given under the following conditions:

The anchorages are designed in accordance with the EOTA Technical Report TR 029 "Design of bonded anchors"[10] under the responsibility of an engineer experienced in anchorages and concrete work.

Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored.

The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).

10 The Technical Report TR 029 "Design of Bonded Anchors" is published in English on EOTA website www.eota.eu.

4.2.2 Installation of anchors

The fitness for use of the anchor can only be assumed if the anchor is installed as follows:

- anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site,
- use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor,
- anchor installation in accordance with the manufacturer's specifications and drawings using the tools indicated in the technical documentation of this European technical approval,
- commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled:
  - material, dimensions and mechanical properties of the metal parts according to the specifications given in Annex 3, Table 3,
  - confirmation of material and mechanical properties of the metal parts by inspection certificate 3.1 according to EN 10204:2004, the documents should be stored,
  - marking of the threaded rod with the envisage embedment depth. This may be done by the manufacturer of the rod or the person on jobsite.
- checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply,
- check of concrete being well compacted, e.g. without significant voids,
- marking and keeping the effective anchorage depth,
- edge distance and spacing not less than the specified values without minus tolerances,
- positioning of the drill holes without damaging the reinforcement,
- drilling by hammer-drilling,
- in case of aborted drill hole: the drill hole shall be filled with mortar,
- the internal threaded anchor RG MI and the fischer-anchor rod in the range of M12 to M30 may be installed in flooded holes excepting sea water,
- anchor installation in accordance with manufacturers installation instructions (Annex 5)
- the anchor component installation temperature shall be at least +5 °C; during curing of the chemical mortar the temperature of the concrete must not fall below -5 °C; observing the curing time according to Annex 3, Table 4 until the anchor may be loaded,
- fastening screws or threaded rods (including nut and washer) for the internal threaded anchor must be made of appropriate steel grade and property class,
- installation torque moments are not required for functioning of the anchor. However, the torque moments given in Annex 4, Table 5 must not be exceeded.

4.2.3 Responsibility of the manufacturer

It is in the responsibility of the manufacturer to ensure that the information on the specific conditions according to 1 and 2 including Annexes referred to and 4.2.1 and 4.2.2 as well as 5.1 is given to those who are concerned. This information may be made by reproduction of the respective parts of the European technical approval. In addition all installation data shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).

The minimum data required are:

- drill bit;
- hole depth;
- diameter of anchor rod;
- minimum effective anchorage depth;

- information on the installation procedure, including cleaning of the hole with the cleaning equipments, preferably by means of an illustration;
- anchor component installation temperature;
- material and property class of metal parts acc. to Annex 3, Table 3,
- ambient temperature of the concrete during installation of the anchor;
- admissible processing time (open time) of a cartridge;
- curing time until the anchor may be loaded as a function of the ambient temperature in the concrete during installation;
- torque moment;
- identification of the manufacturing batch.

All data shall be presented in a clear and explicit form.

5 Recommendations for the manufacture

5.1 Recommendations concerning packaging, transport and storage

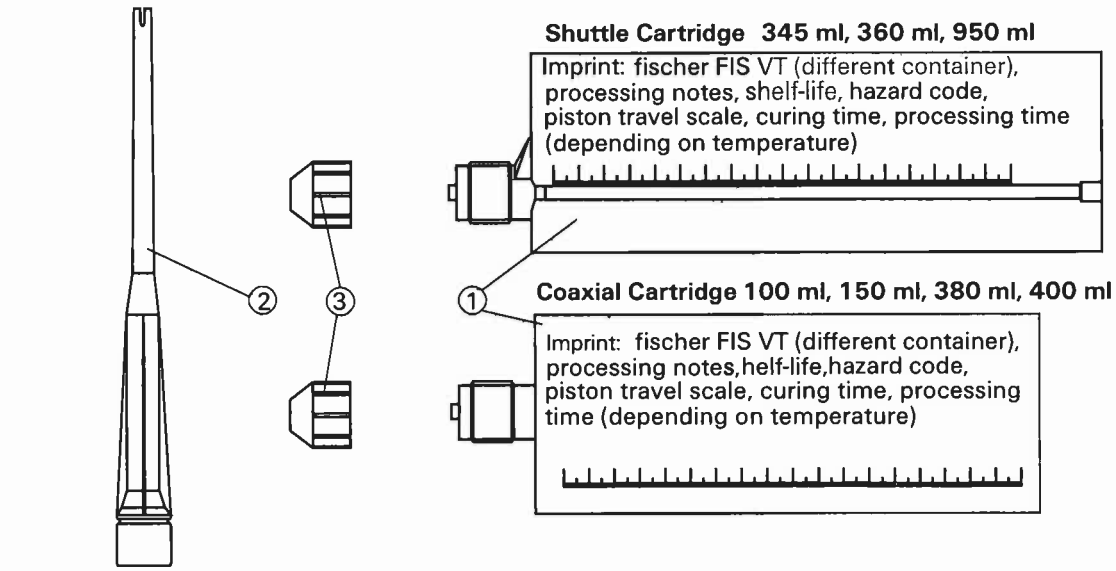
The injection cartridges shall be protected against sun radiation and shall be stored according to the manufacture's installation instructions in dry condition at temperatures of at least +5 °C to not more than +25 °C.

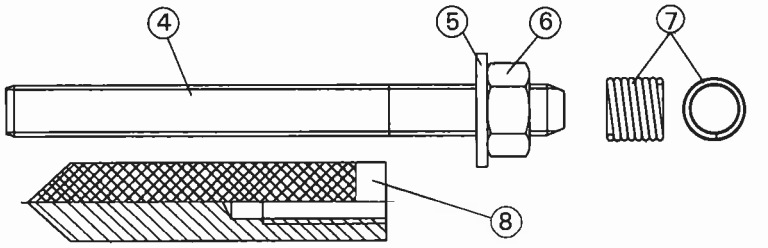
Mortar cartridges with expired shelf life must no longer be used.

The Anchor shall only be packaged and supplied as a complete unit. Injection cartridges and the elements for in-place anchorages being packed separately from anchor rods, nuts and washers or internal threaded anchor.

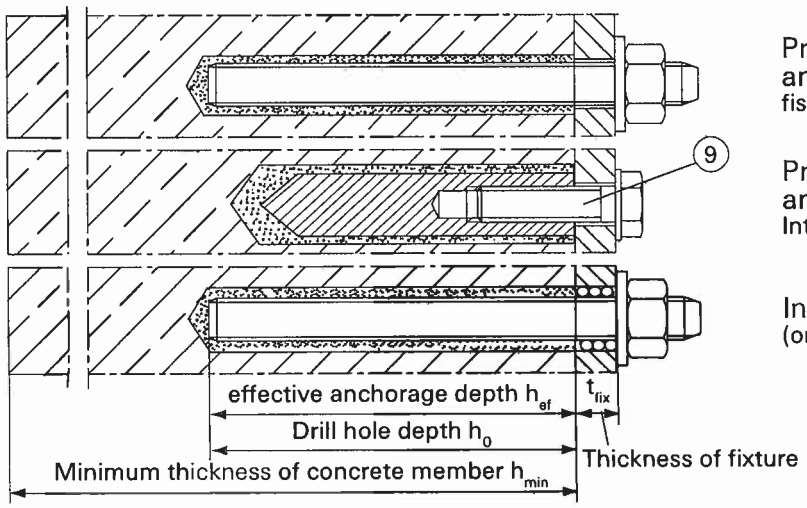
Dipl.-Ing. E. Jasch
President of Deutsches Institut für Bautechnik
Berlin, 21 April 2008

beglaubigt:
Giessmann





1. Cartridge FIS VT
2. Static mixer
3. Sealing cap
4. fischer- anchor rod
5. Washer
6. Hexagon nut
7. Element for in-place anchorage
8. Internal threaded anchor RG MI
9. Screw



Pre-positioned anchorage
fischer- anchor rod

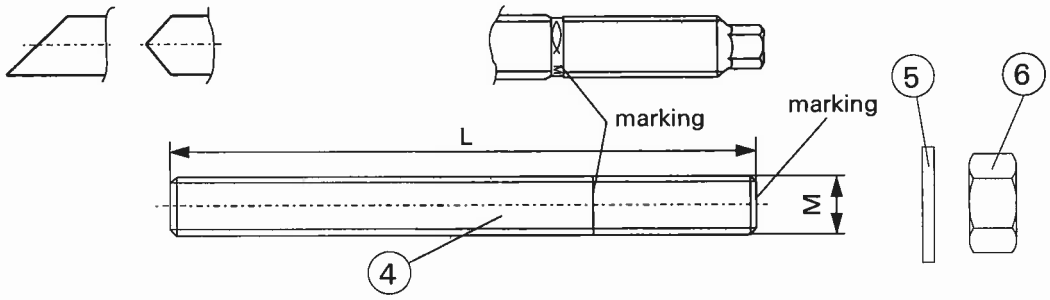
Pre-positioned anchorage
Internal threaded anchor RG MI

In-place anchorage
(only fischer- anchor rod)

Table 1: Intended use

Use category	I		II
	dry concrete	wet concrete	flooded hole
fischer- anchor rod	M8 – M30		M12 – M30
Internal threaded anchor RG MI	M8 – M20		

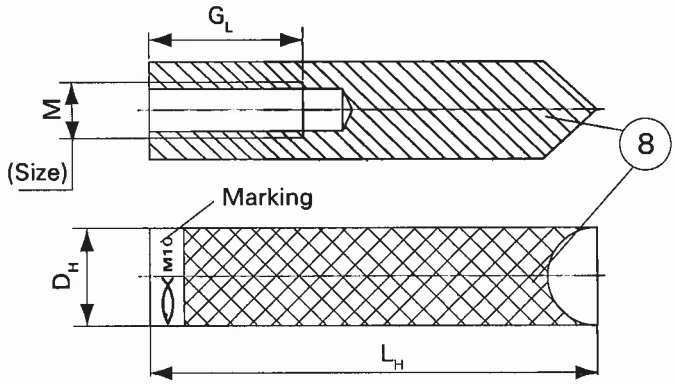
fischer - anchor rod M8, M10, M12, M16, M20, M24, M30



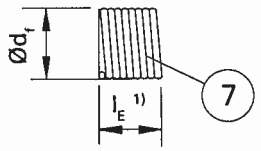
Marking: Works symbol / Length of threaded rod. or: Works symbol
Property class 8.8 additional •
Stainless steel 1.4401 or 1.4571 or 1.4362 additional A4; Stainless steel 1.4529 additional C.

Internal threaded anchor RG MI

Marking: Works symbol and anchor size
e.g.: **M10**
Stainless steel 1.4401/1.4571/1.4362
additional A4
e.g.: **M10 A4**
Stainless steel 1.4529 additonal C
e.g.: **M10 C**



Element for in-place anchorage



1) $l_E \geq 0{,}5 \times t_{fix}$ and $l_E \leq t_{fix}$

Temperature range:

Temperature range I: -40°C to +80°C (max. long term temperature +50°C and max. short time temperature +80°C)

Temperature range II: -40°C to +120°C (max. long term temperature +72°C and max. short time temperature+120°C)

Table 2: Anchor dimensions

Size			M8	M10	M12	M16	M20	M24	M30
fischer anchor rod									
Effective anchorage depth	$h_{ef\,min}$	[mm]	64	80	96	125	160	192	240
	$h_{ef\,max}$	[mm]	96	120	144	192	240	288	360
Length of threaded rod	L_{min}	[mm]	75	95	115	150	190	230	280
	L_{max}	[mm]	1500						
Element for in-place anchorage									
Diameter	Ø d_f	[mm]	10	12	15	19	24	29	36
Internal threaded anchor RG MI									
Diameter	D_H	[mm]	12.5	16.5	18.5	22.5	28.5	—	
Length	L_H	[mm]	90	90	125	160	200	—	
Length of thread	G_L	[mm]	20	25	30	40	50	—	

Table 3: Materials

Part	Designation	Materials		
1	Chemical mortar	Bonding agent: vinylester-resin, styrene-free Hardener: dibenzoyl peroxide Additive: quartz sand		
		Steel, zinc plated	**Stainless steel**	
4	Anchor rod	Property class 5.8 or 8.8; EN ISO 898-1 zinc plated ≥ 5µm, EN ISO 4042 A2K or hot-dip galvanised ≥ 45 µm, EN ISO 10684	EN ISO 3506-1 1.4401/1.4571/ 1.4362 EN 10 088 A4-70	1.4529 EN 10 088
5	Washer	EN ISO 898-1 zinc plated ≥ 5µm, EN ISO 4042 A2K or hot-dip galvanised ≥ 45 µm, EN ISO 10684	1.4401/1.4571/ 1.4362 EN 10 088	
6	Hexagon nut according to EN 24 032	Property class 5 or 8; EN ISO 898-1 zinc plated ≥ 5µm, EN ISO 4042 A2K or hot-dip galvanised ≥ 45 µm, EN ISO 10684	EN ISO 3506-1 1.4401/1.4571/ 1.4362 EN 10 088 A4-70	
7	Element for in-place anchorage	DIN 17 223 sort B	1.4401/1.4571/ 1.4362 EN 10 088	
8	Internal threaded anchor	Property class 5.8 or 8.8; EN ISO 898-1 zinc plated ≥ 5µm, EN ISO 4042 A2K or hot-dip galvanised ≥ 45 µm, EN ISO 10684	EN ISO 3506-1 1.4401/1.4571/ 1.4362 EN 10 088 A4-70	
9	Screw for internal threaded anchor			

Table 4: Minimum curing time and processing time of the mortar
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature).

Concrete temperature [°C]	Minimum curing time[1] [minutes]
-5 to 0	24 hours
0 to +5	3 hours
+5 to +10	90
+10 to +20	60
+20 to +30	45
+30 to +40	35

System-temperature (mortar) [°C]	Processing time [minutes]
+ 5	13
+ 10	9
+ 20	5
+ 30	4
+ 40	2

[1] For wet concrete the curing time must be doubled.

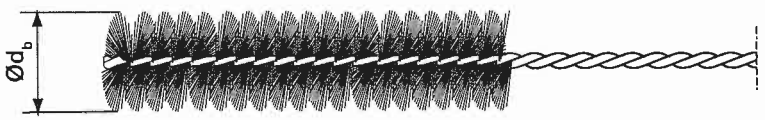
Injection System fischer FIS VT	**Annex 3** of European Technical Approval ETA-08/0061
Materials Curing time	

Table 5: Installation parameters

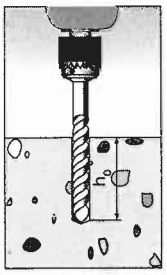
fischer - anchor rods								
Size of anchor			**M 8**	**M 10**	**M 12**	**M 16**	**M 20**	**M 24**	**M 30**
Nominal drill hole diameter		d_0 = [mm]	10	12	14	18	24	28	35
Cutting diameter of drill bit		$d_{cut} \leq$ [mm]	10.45	12.50	14.50	18.50	24.55	28.55	35.70
Depth of drill hole for $h_{ef\,min}$		$h_0 \geq$ [mm]	64	80	96	125	160	192	240
Depth of drill hole for $h_{ef\,max}$		$h_0 \geq$ [mm]	96	120	144	192	240	288	360
Diameter of clearance hole in the fixture	Pre-positioned anchorage	$d_f \leq$ [mm]	9	12	14	18	22	26	33
	In-place anchorage	$d_f \leq$ [mm]	11	14	16	20	26	30	40
Diameter of steel brush		d_b = [mm]	11	13	16	20	26	30	40
Torque moment		T_{inst} = [Nm]	10	20	40	60	120	150	300
Thickness of fixture t_{fix}	Pre-positioned anchorage	min [mm]	0						
		max [mm]	1500						
	In-place anchorage	≤ [mm]	25	30	40	50	60	75	90

Internal threaded anchor RG MI								
Size of anchor		**M 8**	**M 10**	**M 12**	**M 16**	**M 20**	**M 24**	**M 30**
Nominal drill hole diameter	d_0 = [mm]	14	18	20	24	32	–	–
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	14.5	18.5	20.5	24.55	32.55	–	–
Depth of drill hole for h_{ef}	$h_0 \geq$ [mm]	90	90	125	160	200	–	–
Diameter of clearance hole in the fixture Pre-positioned anchorage	$d_f \geq$ [mm]	9	12	14	18	22	–	–
Diameter of steel brush	d_b = [mm]	16	20	21,5	26	40	–	–
Torque moment	T_{inst} = [Nm]	10	20	40	80	120	–	–
Min. screw-in depth	[mm]	12	15	18	24	30	–	–
Max. screw-in depth	[mm]	18	23	26	35	45	–	–

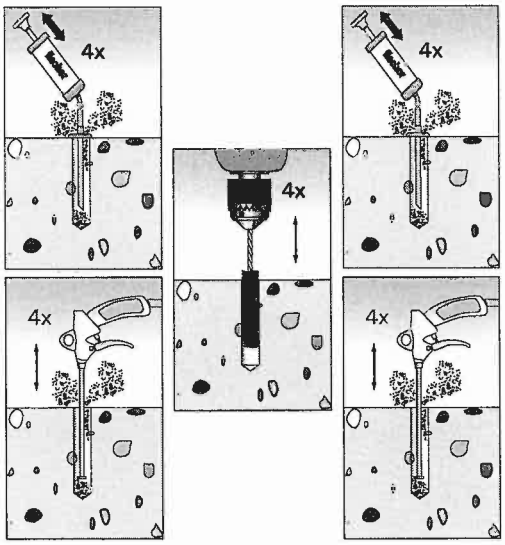
Steel brush



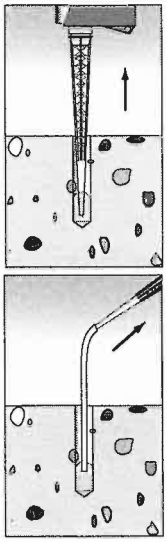
Installation of the fischer- anchor rod and internal threaded anchor RG MI



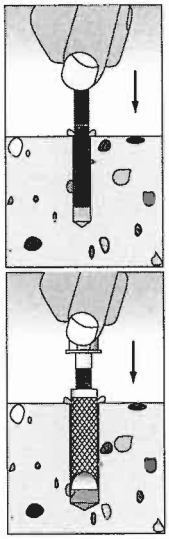
1) Drill hole.
(Depth of drill hole h_0 see Table 5)



2) Clean the hole.
For drill hole diameter ≥ 18 mm with oilfree pressure air (P > 6 bar).

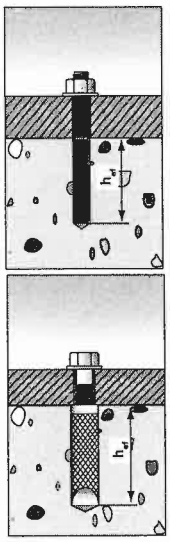


3) Fill the hole with mortar.
For drill hole diameter ≥ 150 mm use an extention hose.

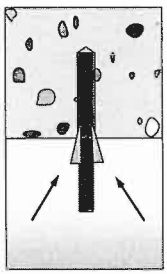


4) Mounting the fischer-anchor rod or internal treaded anchor RG MI

Do not touch.
t_{cure} see Table 4



5) Mounting the fixture
T_{inst} see Table 5



Overhead installation:
support with wedges

Table 6: Minimum distances and member thicknesses

fischer - anchor rod									
Anchor size		**M8**		**M10**		**M12**			
		$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$		
effective anchorage depth	h_{ef} [2] [mm]	64	96	80	120	96	144		
minimum thickness of concrete member[1]	h_{min} [mm]	100	130	110	150	130	180		
minimum edge distance and spacing	min s = min c [mm]	40		45		55			
Anchor size		**M16**		**M20**		**M24**		**M30**	
		$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$
effective anchorage depth	h_{ef} [2] [mm]	125	192	160	240	192	288	240	360
minimum thickness of concrete member[1]	h_{min} [mm]	160	248	200	290	250	345	300	430
minimum edge distance and spacing	min s = min c [mm]	65		85		105		140	

Internal threaded anchor RG MI						
Anchor size		**M8**	**M10**	**M12**	**M16**	**M20**
effective anchorage depth	h_{ef} [mm]	90	90	125	160	200
minimum thickness of concrete member[1]	h_{min} [mm]	120	125	165	205	260
minimum edge distance and spacing	min s = min c [mm]	40	45	60	80	125

[1] $h_{min} = h_{ef} + \Delta h \geq 100mm$; $\Delta h \geq \max\{2d_0; 30mm\}$

[2] $h_{ef,min} < h_{ef} < h_{ef,max}$ is possible

Table 7: Characteristic value of resistance to tension loads for fischer - anchor rod design of Bonded Anchors acc. to TR 029

Steel failure									
Anchor size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M30**
Characteristic resistance	$N_{Rk,s}$	property class 5.8 [kN]	19	30	44	82	127	183	292
		8.8 [kN]	29	46	67	126	196	282	449
		A4 - 70 [kN]	26	41	59	110	172	246	393
		1.4529 - 70 [kN]	26	41	59	110	172	246	393
Partial safety factor	γ_{Ms} [1]	property class 5.8 [-]	1.49						
		8.8 [-]	1.50						
		A4 - 70 [-]	1.87						
		1.4529 - 70 [-]	1.50						
Combined pullout and concrete failure									
Diameter for calculation		d [mm]	8	10	12	16	20	24	30
Embedment depth[3]	h_{ef}	$h_{ef,min}$ [mm]	64	80	96	128	160	196	240
		$h_{ef,max}$ [mm]	96	120	144	192	240	288	360
Temperature range I (-40°C/+80°C) Use category I									
Characteristic bond resistance in non-cracked concrete C20/25	$\tau_{Rk,ucr}$	[N/mm²]	9.5			8.5	8	7.5	7
Edge distance	$c_{cr,Np}$	[mm]	90	115	135	170	205	240	290
Spacing	$s_{cr,Np}$	[mm]	180	225	270	340	410	480	580
Temperature range I (-40°C/+80°C) Use category II									
Characteristic bond resistance in non-cracked concrete C20/25	$\tau_{Rk,ucr}$	[N/mm²]	—		9.5	8.5	8	7.5	7
Edge distance	$c_{cr,Np}$	[mm]	—		135	170	205	240	290
Spacing	$s_{cr,Np}$	[mm]	—		270	340	410	480	580
Temperature range II (-40°C/+120°C) Use category I									
Characteristic bond resistance in non-cracked concrete C20/25	$\tau_{Rk,ucr}$	[N/mm²]	8		7.5	7	6.5	6	
Edge distance	$c_{cr,Np}$	[mm]	85	105	120	155	190	215	270
Spacing	$s_{cr,Np}$	[mm]	170	210	240	310	380	430	540
Temperature range II (-40°C/+120°C) Use category II									
Characteristic bond resistance in non-cracked concrete C20/25	$\tau_{Rk,ucr}$	[N/mm²]	—		7.5	7	6.5	6	
Edge distance	$c_{cr,Np}$	[mm]	—		120	155	190	215	270
Spacing	$s_{cr,Np}$	[mm]	—		240	310	380	430	540
Increasing factors for non-cracked concrete	ψ_c	C25/30 [-]	1.05						
		C30/37 [-]	1.10						
		C35/45 [-]	1.15						
		C45/50 [-]	1.19						
		C50/55 [-]	1.22						
		C50/60 [-]	1.26						
Partial safety factor		$\gamma_{Mc} = \gamma_{Mp}$ [1] [-]	1.8 [2]						

[1] In absence of other national regulations.

[2] The partial safety factor $\gamma_2 = 1.2$ is included.

[3] $h_{ef,min} < h_{ef} < h_{ef,max}$ is possible.

Table 8: Characteristic values of splitting failure for fischer- anchor rods design of Bonded Anchors, acc. to TR 029

Anchor size		M8		M10		M12		M16		M20		M24		M30	
		$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$	$h_{ef,min}$	$h_{ef,max}$
h_{ef} [4]	[mm]	64	96	80	120	96	144	128	192	160	240	192	288	240	360
h_{min} [1)3)]	[mm]	100	126	110	150	126	174	160	224	200	280	240	336	300	420
$c_{cr,sp}$	[mm]	160	205	200	260	240	310	315	415	395	515	475	620	590	770
h [2)]	[mm]	128	192	160	240	192	288	256	384	320	480	384	576	480	720
$c_{cr,sp}$	[mm]	120	150	150	185	180	225	240	300	300	370	360	445	450	555

[1] $h_{min} = h_{ef} + \Delta h \geq 100mm$; $\Delta h \geq \max\{2d_0; 30mm\}$

[2] $h \geq 2h_{ef}$

[3] For member thickness $h_{min} \leq h \leq 2h_{ef}$ the characteristic edge distances can be derived by linear interpolation.

[4] $h_{ef,min} < h_{ef} < h_{ef,max}$ is possible.

Table 9: Characteristic values of resistance to tension load for Internal threaded anchor RG MI. Design of Bonded Anchors, acc. to TR 029

Anchor size				M8	M10	M12	M16	M20
Effective anchorage depth			h_{ef} [mm]	90	90	125	160	200
Steel failure								
Characteristic resistance	property class	5.8	$N_{Rk,s}$ [kN]	19.0	30.2	43.8	81.5	127.3
		8.8	$N_{Rk,s}$ [kN]	29.3	46.4	67.4	109.3	182.3
		A4-70	$N_{Rk,s}$ [kN]	25.6	40.6	59.0	109.7	171.4
		1.4529-70	$N_{Rk,s}$ [kN]	25.6	40.6	59.0	109.7	171.4
Partial safety factor	property class	5.8	γ_{Ms} [1] [-]	1.50				
		8.8	γ_{Ms} [1] [-]	1.50				
		A4-70	γ_{Ms} [1] [-]	1.87				
		1.4529-70	γ_{Ms} [1] [-]	1.50				
Combined pullout and concrete con failure								
Temperature range I (-40°C / +80°C)								
Characteristic resistance	C20/25		$N_{Rk,p}$ [kN]	25	35	50	60	95
Edge distance			$c_{cr,N}$ [mm]	135	185	205	240	270
Spacing			$s_{cr,N}$ [mm]	270	370	410	480	535
Temperature range II (-40°C / +120°C)								
Characteristic resistance	C20/25		$N_{Rk,p}$ [kN]	20	25	35	50	75
Edge distance			$c_{cr,N}$ [mm]	125	155	175	205	255
Spacing			$s_{cr,N}$ [mm]	250	310	350	410	510
Splitting failure								
Minimum member thickness			h_{min} [mm]	120	125	165	205	260
			$s_{cr,sp}$ [mm]	360	360	440	540	700
			$c_{cr,sp}$ [mm]	180	180	220	270	350
Minimum spacing			h_{min} [mm]	$\geq 2h_{ef}$				
			$s_{cr,sp}$ [mm]	240	240	300	360	460
			$c_{cr,sp}$ [mm]	120	120	150	180	230
Increasing factors for non-cracked concrete	Ψ_c	C25/30	[-]	1.05				
		C30/37	[-]	1.10				
		C35/45	[-]	1.15				
		C45/50	[-]	1.19				
		C50/55	[-]	1.22				
		C50/60	[-]	1.26				
Partial safety factor			$\gamma_{Mp} = \gamma_{Mc}$ [1] [-]	1.8[2]				

[1] In absence of other national regulations.

[2] The partial safety factor $\gamma_2 = 1.2$ is included.

Injection System fischer FIS VT	**Annex 9** of European Technical Approval ETA-08/0061
Design of Bonded Anchor Characteristic values to tension load Internal threaded anchor RG MI	

Table 10: Characteristc values of resistance to shear loads for fischer - anchor rod.
Design of Bonded Anchors, acc. to TR 029

Anchor size				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M30**
Embedment depth	h_{ef} [2]	h_{min}	[mm]	64	80	96	128	160	192	240
		h_{max}	[mm]	96	120	144	192	240	288	360
Steel failure without lever arm										
characteristic resistance	$V_{Rk,s}$	property class 5.8	[kN]	9	14	21	38	60	86	137
		8.8	[kN]	12	20	28	53	82	118	188
		A4-70	[kN]	13	20	30	55	86	123	196
		1.4529-70	[kN]	13	20	30	55	86	123	196
partial safety factor	γ_{Ms} [1]	property class 5.8	[-]	1.25						
		8.8	[-]	1.25						
		A4-70	[-]	1.56						
		1.4529-70	[-]	1.25						
Steel failure with lever arm										
characteristisc resistance	$M^0_{Rk,s}$	property class 5.8	[Nm]	20	39	68	173	338	583	1169
		8.8	[Nm]	30	60	105	266	519	896	1797
		A4-70	[Nm]	26	52	92	233	454	785	1574
		1.4529-70	[Nm]	26	52	92	233	454	785	1574
partial safety factor	γ_{Ms} [1]	property class 5.8	[-]	1.25						
		8.8	[-]	1.25						
		A4-70	[-]	1.56						
		1.4529-70	[-]	1.25						
Concrete pryout										
Faktor k in Equation (5.7) of Technical Report TR 029, Section 5.2.3.3			[-]	2.0						
partial safety factor	γ_{Mc} [1]		[-]	1.5						
Concrete edge failure										
effective length of anchor	l_f	h_{min}	[mm]	64	80	96	128	160	192	240
		h_{max}	[mm]	96	120	144	192	240	288	360
effective diameter of anchor		d	[mm]	8	10	12	16	20	24	30
partial safety factor	γ_{Mc} [1]		[-]	1.5						

[1] In absence of other national regulations.

[2] $h_{ef\,max} > h_{ef} > h_{ef\,min}$ is possible.

Table 11: Characteristic values of resistance to shear loads for Internal threaded anchor RG MI.
Design of Bonded Anchor, acc. to TR 029

Anchor size				**M8**	**M10**	**M12**	**M16**	**M20**
Embedment depth	h_{ef}		[mm]	90	90	125	160	200
Steel failure without lever arm RG MI property class 5.8 and 8.8 steel, zink plated								
characteristic resistance	$V_{Rk,s}$	property class	5.8 [kN]	9.5	15.1	21.9	40.7	63.6
			8.8 [kN]	14.6	23.2	33.7	62.7	91.1
Partial safety factor	γ_{Ms} [1]	property class	5.8 [-]	1.25				
			8.8 [-]	1.25				
Steel failure without lever arm RG MI A4/ 1.4529								
characteristic resistance	$V_{Rk,s}$		A4-70 [kN]	12.8	20.3	29.5	54.8	85.7
			1.4529-70 [kN]	12.8	20.3	29.5	54.8	85.7
Partial safety factor	γ_{Ms} [1]		A4-70 [-]	1.56				
			1.4529-70 [-]	1.25				
Steel failure with lever arm RG MI property class 5.8 and 8.8 steel, zink plated								
characteristic resistance	$M_{Rk,s}$	property class	5.8 [Nm]	20	39	68	173	337
			8.8 [Nm]	30	60	105	266	519
Partial safety factor	γ_{Ms} [1]	property class	5.8 [-]	1.25				
			8.8 [-]	1.25				
Steel failure with lever arm RG MI A4/ 1.4529								
characteristic resistance	$M_{Rk,s}$		A4-70 [Nm]	26	52	92	232	454
			1.4529-70 [Nm]	26	52	92	232	454
Partial safety factor	γ_{Ms} [1]		A4-70 [-]	1.56				
			1.4529-70 [-]	1.25				
Concrete pryout								
Factor k in Equation (5.7) of Technical Report TR 029, Section 5.2.3.3			[-]	2,0				
Partial safety factor	γ_{Mc} [1]		[-]	1,5				
Concrete edge distance								
Effective length of anchor	l_f		[mm]	90	90	125	160	200
Effective diameter of anchor	d		[mm]	12.5	16.5	18.5	22.5	28.5
Partial safety factor	γ_{Mc} [1]		[-]	1.5				

[1] In absence of other national regulations.

Table 12: Displacements of fischer- anchor rods due to tension and shear loads

Anchor size			M8	M10	M12	M16	M20	M24	M30
Tension load									
Temperature range I -40°C / +80°C		Embedment depth h_{ef} = 8 d[1)]							
Tension load in non-cracked concrete	N	[kN]	6.9	10.8	14.6	24.5	35.9	48.3	70.0
Displacement	δ_{N0}	[mm]	0.25				0.37		
Displacement	$\delta_{N\infty}$	[mm]	0.75				1.10		
Temperature range II -40°C /+120°C		Embedment depth h_{ef} = 8 d[1)]							
Tension load in non-cracked concrete	N	[kN]	5.7	9.0	12.1	19.9	28.7	41.4	59.2
Displacement	δ_{N0}	[mm]	0.18				0.31		
Displacement	$\delta_{N\infty}$	[mm]	0.55				0.90		
Shear load									
Temperature range I -40°C /+ 80°C and temperature range II -40°C /+120°C									
Shear load in non-cracked concrete (property class 5.8)	V	[kN]	5.1	8.1	11.8	21.9	34.2	49.1	78.3
Displacement	δ_{V0}	[mm]	0.9	1.2	1.4	2.0	2.4	2.6	3.7
Displacement	$\delta_{V\infty}$	[mm]	1.4	1.7	2.1	2.9	3.7	4.1	5.6
Shear load in non-cracked concrete (property class 8.8)	V	[kN]	7.0	11.1	16.2	30.1	47.0	67.7	107.7
Displacement	δ_{V0}	[mm]	1.2	1.6	1.9	2.8	3.3	3.6	5.1
Displacement	$\delta_{V\infty}$	[mm]	1.9	2.3	2.9	4.0	5.1	5.6	7.7
Shear load in non-cracked concrete (A4- 70)	V	[kN]	5.9	9.3	13.5	25.2	39.3	56.4	89.9
Displacement	δ_{V0}	[mm]	1.0	1.3	1.6	2.2	2.8	3.4	4.3
Displacement	$\delta_{V\infty}$	[mm]	1.6	2.0	2.4	3.4	4.2	5.6	6.4
Shear load in non-cracked concrete (1.4529-70)	V	[kN]	7.3	11.6	16.9	31.4	49.0	70.4	112.2
Displacement	δ_{V0}	[mm]	1.3	1.7	2.0	2.8	3.5	4.2	5.3
Displacement	$\delta_{V\infty}$	[mm]	2.0	2.5	3.0	4.2	5.3	6.3	8.0

[1)] Values to $8d \le h_{ef} \le 12d$ should be calculated:

$\delta_{N0} = \delta_{N01} \frac{h_{ef}}{8d}$ $\quad \delta_{N01}$ to h_{ef} 8d

$\delta_{N\infty} = \delta_{N\infty 1} \frac{h_{ef}}{8d}$ $\quad \delta_{N\infty 1}$ to h_{ef} 8d

Table 13: Displacements of Internal threaded anchors RG MI to tension load

Anchor size			M8	M10	M12	M16	M20
Temperature range I (-40°C / + 80°C)							
Tension load in non-cracked concrete	N	[kN]	11.9	13.8	19.8	29.8	69.4
Displacement	δ_{N0}	[mm]	0.25		0.37		0.87
Displacement	$\delta_{N\infty}$	[mm]	0.75		1.10		2.60
Temperature range II (-40°C / +120°C)							
Tension load in non-cracked concrete	N	[kN]	9.9	11.9	15.8	23.8	37.7
Displacement	δ_{N0}	[mm]	0.18		0.31		0.75
Displacement	$\delta_{N\infty}$	[mm]	0.54		0.93		2.23

Displacements of Internal threaded anchors RG MI to shear load

The displacements of screws mounted in internal threaded anchors RG MI to shear load are like fischer- anchor rods with the same size. See Table 12, Annex 12.